



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D5374-3

Job Sheet 177726



Part No: D5374-3

Job Qty: 16 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 8/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		8/30/18	0.00	0.00	Start Up Machining-4		JB 18-06-02
100	Hardinge	16 pcs		8/30/18	0.00	3.20	Hardinge		JB 18-06-02
120	QC	16 pcs		8/30/18	0.00	0.00	QC8		JB 18-06-03
130	Packaging	16 pcs		8/30/18	0.00	0.00	Packaging3-2		DAS
140	QC21-SA	16 Ea		8/30/18	0.00	0.00	QC21		6

Part Op 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374
Descriptions:

JUN 04 2018

9-89
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	2.9280 ft (.183 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	3	18	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.500Inches + 0.006 - 0.001	0.506 0.499	Diameter	
2	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
3	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	
4	Bushing	0.035Inches + 0.030 - 0.010	0.065 0.025		
5	Bushing	2.050Inches + 0.000 - 0.005	2.050 2.045		
6	Bushing	0.020Inches ± 0.030	0.050 (0.010)	Radius	
7	Bushing	0.050Inches + 0.000 - 0.005	0.050 0.045		
8	Bushing	0.196Inches ± 0.005	0.201 0.191	Diameter	
9	Bushing	0.226Inches + 0.010 - 1.000	0.236 (0.774)		
10	Bushing	90.000Degrees ± 0.500	90.500 89.500	Angle	

Plex 5/17/18 10:35 AM Dart.Gagnon.Michelle



Container No: S077396



Part: D5374-3

Job No: 177726

Serial No/Batch: S077396

Revision:

Inspector:

Exp Date: 06/02/2018

Instructions:

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Date: 06/02/18